



**BMW Z3 ROADSTER SADDLEBAG  
1996-1998 (Pre-Facelift)  
INSTALLATION INSTRUCTIONS  
PART NO. 01D0018**

These instructions have been prepared by Saratoga Technologies, Inc., Product Development and Engineering Dept. specifically for the BMW Z3. No methods other than those specified in these instructions are to be used to install the Z3 Roadster Saddlebag. Carefully read all instructions before proceeding with this installation.

**PRE INSTALLATION NOTES:**

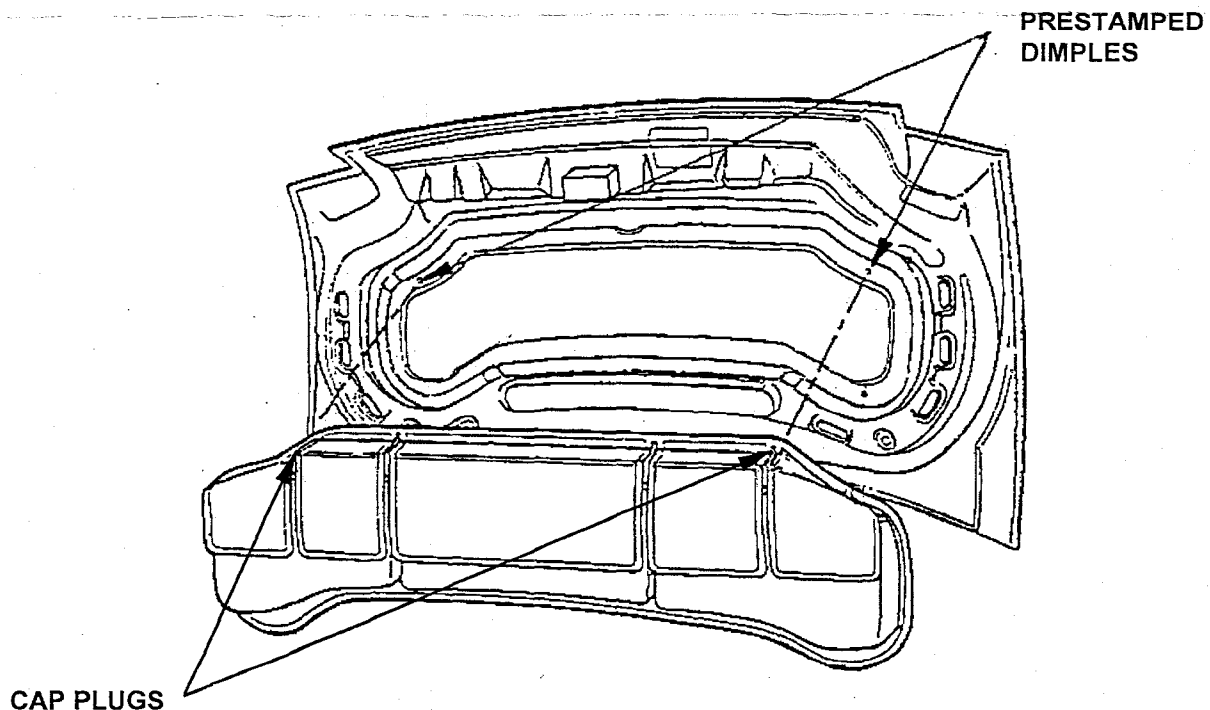
**INSUFFICIENT SURFACE PREPARATION WILL RESULT IN ADHESIVE FAILURE.  
PLEASE FOLLOW INSTRUCTIONS CAREFULLY.**

1. The installation area surface under the trunk lid must be clean and free of any contaminants (e.g. oil, grease) to provide maximum adhesion for the pressure sensitive securing tape. If you have used oil, wax, or silicone based protectants on the surfaces of your vehicle, the enclosed alcohol wipes will not remove all the protectants and cause an adhesive failure. These protectants can be removed by using a mixture of 5 parts warm water, 1 part household ammonia, and 1 part liquid dish detergent. Wipe on with a clean towel, turning the towel frequently to ensure you do not reapply the protectant after it has been removed. Wipe surface dry with a clean towel.
2. Clean the surface with the enclosed alcohol pads. Wear latex gloves and eye protection when applying alcohol.
3. With the enclosed promoter/primer pad, apply the adhesive promoter/primer to the depressed area on the underside of the trunk lid that will be covered with the Z3 Roadster Saddlebag. Wear latex gloves and eye protection when applying the adhesive promoter/primer.
4. Vehicle and Z3 Roadster Saddlebag assembly must be between 60 degrees F. (minimum) and 110 degrees F. (maximum) during installation.
5. When affixing the Z3 Roadster Saddlebag to underside of trunk lid, make certain positioning is correct as damage may occur if removal is attempted after installation.

**INSTALLING THE Z3 ROADSTER SADDLEBAG.**

1. Open vehicle trunk lid.

2. See illustration. Position the Z3 Roadster Saddlebag into depressed area on the underside of the trunk lid. Do not remove protective paper backing from pressure sensitive tape at this time. Place reference marks on the underside of the trunk lid and the Z3 Roadster Saddlebag if necessary. NOTE: Properly positioned, the two Cap plugs on the top edge of the Z3 Roadster Saddlebag will align with the two prestamped 'dimples' in the top of the frame of the trunk lid. If an accessory trunk mounted luggage rack is installed on the vehicle, remove the Cap plugs, and make certain the rack mounting studs extend through the center of these holes.
3. Remove the Z3 Roadster Saddlebag from vehicle and lay flat with backside (tape side) facing up. Peel back approximately two inches of the protective paper backing on left or right side of the Z3 Roadster Saddlebag to partially expose adhesive.
4. Place the Z3 Roadster Saddlebag in position and carefully press exposed adhesive until it adheres to inner trunk lid surface.
5. Pull back the free side of the Z3 Roadster Saddlebag enough to remove remaining paper backing from adhesive.
6. Push the free side slowly into place, carefully maintaining correct positioning. Press firmly on outer edges and surfaces inside each storage pouch to insure proper adhesion.



INSTALLATION IS COMPLETE.